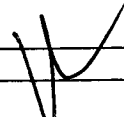
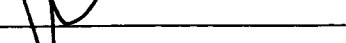


Date: Thursday, 23/10/2008 8:35:24 AM
 User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	DISASSEMBLE	
Job Number :	42880			
Estimate Number :	10804			
P.O. Number :		Part Number :	DISASSEMBLE20	
This Issue :	23/10/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	D412-702-043A	
First Issue :	//	Project Number :		
Previous Run :	42752	Drawing Revision :		
	Type :	Material :		
	SMALL /MED FAB	Due Date :	30/10/2008	Qty: 1 Um: Each
Written By :				
Checked & Approved By :				
Comment :				

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D412-702-043A 338736

DISASSEMBLE KIT AND RETURN ITEMS TO STOCK:

1 X D412-702-059 B 32327 ✓

1 X D412-702-101A B 34223 ✓

1 X D412-702-103A B 34224 ✓

1 X D12-702-105A B 34225 ✓

1 X D412-702-107A B 34226 ✓

1 X D412-702-109A B 34227 ✓


2 X D3542-1 B 32606 ✓

3 X D3571-1 B 31868 ✓

2 X D3571-3 B 31869 ✓

6 X D3578-041 B 32831 ✓

2 X D3610-041 B 32832 ✓

 8/10/23

Date: Thursday, 23/10/2008 8:35:24 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DISASSEMBLE

Job Number: 42880

Part Number: DISASSEMBLE20

Job Number:



Seq. #:

Machine Or Operation:

Description :

2 X D3618-1 B 32426 ✓

4 X AN4-10A B M103962 ✓

2 X AN4-44A B M107806 ✓

2 X MS24693-S274 B M104214 ✓

3 X MS24694-S56 B M104407 ✓

2 X MS24694-S58 B M11730 ✓

1 X MS24694-S60 B M1766 ✓

6 X AN960JD416 B M104215 ✓

4 X AN960JD416L B M105078 ✓

6 X MS21042L4 B M104248 ✓

12 X CR3212-4-4 B 16896 ✓

D519408-013 B38767 ✓

ADJUST ACCPAC

MF 08/10/23

08/10/23 U

2.0

D412702043A

5-Man Fwd Facing Shoulder Harness, 3 poi



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
13-Man Shoulder Harness, 3 point

3.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/23 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08/10/23

Date: Thursday, 23/10/2008 7:51:06 AM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D412702043A		Revision : E				
Drawing Name : DART 5-MAN 3-POINT FWD FACING		Default Qty. : 1				
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	D412702059	GROMMET KIT	1.00	Each	0.00	0.00
3	D412702101A	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
4	D412702103A	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
5	D412702105A	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
6	D412702107A	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
7	D412702109A	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
8	D35421	BRACKET	2.00	Each	0.00	0.00
9	D35711	GUIDE	3.00	Each	0.00	0.00
10	D35713	GUIDE	2.00	Each	26.59	53.19
11	D3578041	DOUBLER	6.00	Each	0.00	0.00
12	D3610041	BRACKET	2.00	Each	0.00	0.00
13	D36181	CAP	2.00	Each	0.00	0.00
14	AN410A	Bolt	4.00	Each	0.21	0.86
15	AN444A	bolt	2.00	Each	1.55	3.10
16	MS24693S274	Screw	2.00	Each	0.16	0.33
17	MS24694S56	SCREW	3.00	Each	0.20	0.60
18	MS24694S58	Screw	2.00	Each	0.16	0.32
19	MS24694S60	Screw	1.00	Each	0.39	0.39
20	AN960JD416	Washer	6.00	Each	0.03	0.18
21	AN960JD416L	Washer	4.00	Each	0.07	0.29
22	MS21042L4	Nut	6.00	Each	0.15	0.90
23	CR321244	Cherry Rivet	12.00	Each	0.00	0.00
24	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	0.00	0.00
25	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
26	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						60.19

42880

REFERENCE ONLY

Sian Willems

From: Bill Beckett [bbeckett@dartaero.com]
Sent: August 12, 2008 8:32 AM
To: 'Sian Willems'
Cc: 'L Lacelle'
Subject: RE: Shoulder Harness A kits information

Chantal?

Sian,
I agree that we should drop the A. We can keep a few parts as spares to support existing sales and return the rest if possible. (Linda - let me know if this is possible)
Thanks,
Bill

From: Sian Willems [mailto:sian.willems@dartaero.com]
Sent: August 11, 2008 12:21 PM
To: bbeckett@dartaero.com
Subject: Shoulder Harness A kits information

*43A
47A*

Hi Bill,

We had discussed whether we should just pull the 3 Point Shoulder Harness, separate lap & shoulder belt, "A" style. Peggy had said that it would be good to know what we've sold and what we have in stock before making that decision. Peggy told me that DHS doesn't recommend the A kits when speaking with customers, they encourage them to buy the B kit.

Please find below the sales history:

Part Number	Qty Sold	Belts Per Kit	Belts Total	Latest Sale
D412-702-041A	2	13	26	May-08
D412-702-043A	1	5	5	Sep-07
D412-702-045A	1	4	4	Sep-07

Total

35

We're looking at probably only 2 aircraft, I suspect that the -043A & -045A kits were the ones that were being operated by State of Washington and those were replaced recently by B kits, the reason for the replacement was that the release buttons were sticking and they were having difficulty disengaging the belts. The two recent sales of the -041A kits were to Eagle Copters and World Wind.

Stock we have:

D412-702-041A	0
D412-702-043A	1
D412-702-045A	1
D412-702-047A	0
D412-702-049A	0
D412-702-051A	0
D412-702-052A	0
D412-702-101A thru -117A	0
D3579-041	20
D3579-042	24
D3579-043	2
D3579-044	2

What that all translates into is that we have enough belts in stock for 57 seating positions.

My understanding from Peggy is that the B kits are being accepted by USFS.